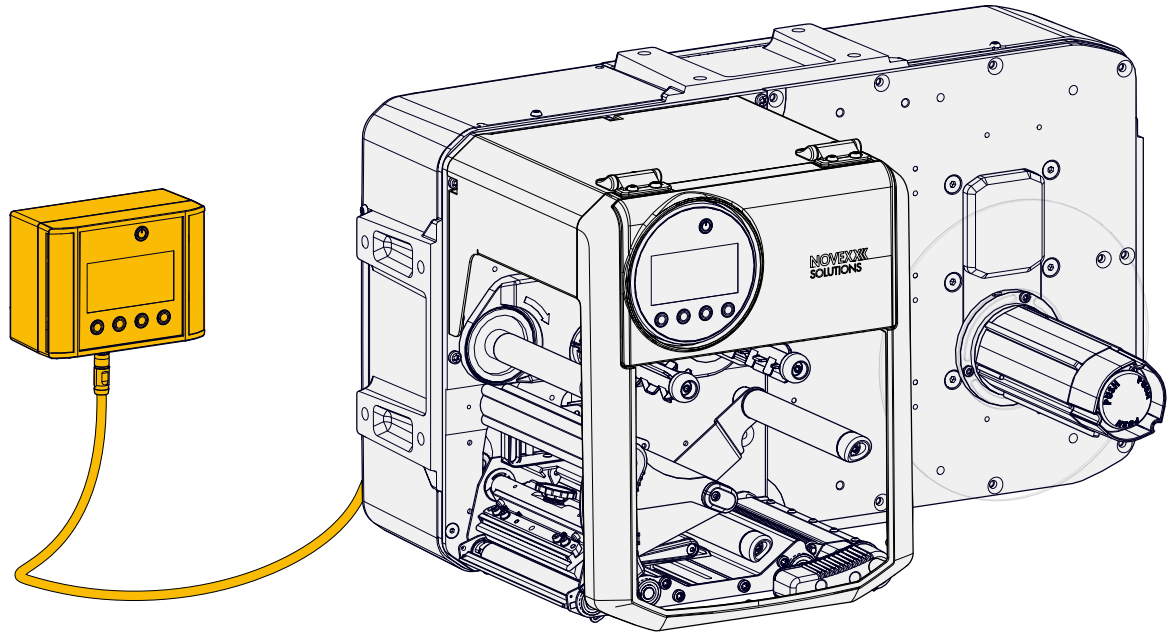
NOVEXX SOLUTIONS

ASSEMBLY INSTRUCTION

Remote operation panel

for XPA 93x



Edition 0 - 9/2022

Installing the remote operation panel

WARNING!

This unit operates at mains voltage! Coming into contact with electrically live components can cause potentially lethal electrical shocks and burns.

► Installation of the internal connection cable in the machine only by appropriately qualified and authorized service personnel.

► Observe the detailed safety instructions in the service manual for the machine.

► After assembling, check the printer according to the regulations relevant in your country.

Before you begin

- XPA 93x (There must be a free opening on the connection panel of the machine)
- Retrofit kit remote operation panel (N103935):

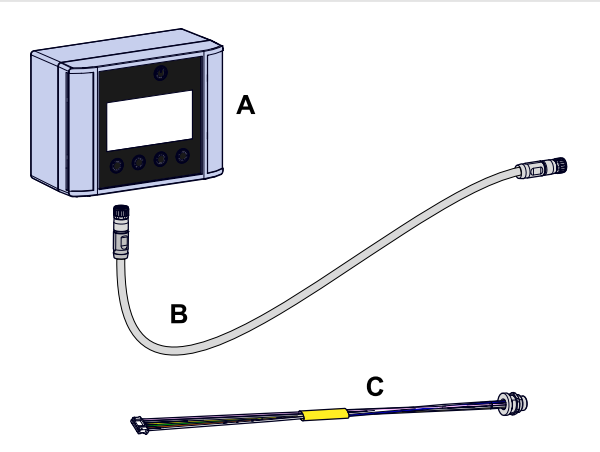


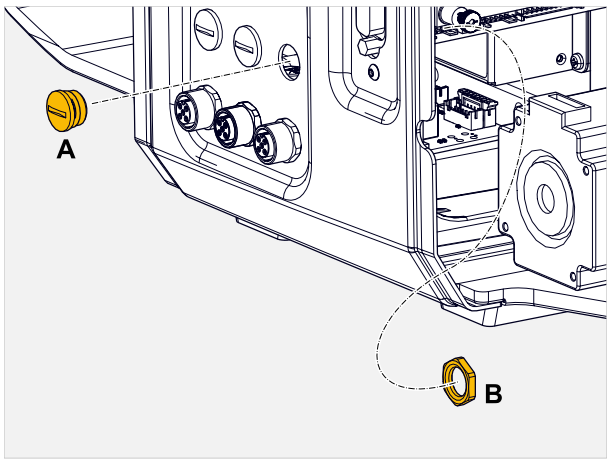
Fig. 1: Retrofit kit remote operation panel (**A**: Remote operation panel, **B**: External connection cable, **C**: Internal connection cable)

- Tools: Socket spanner SW 14 and 15

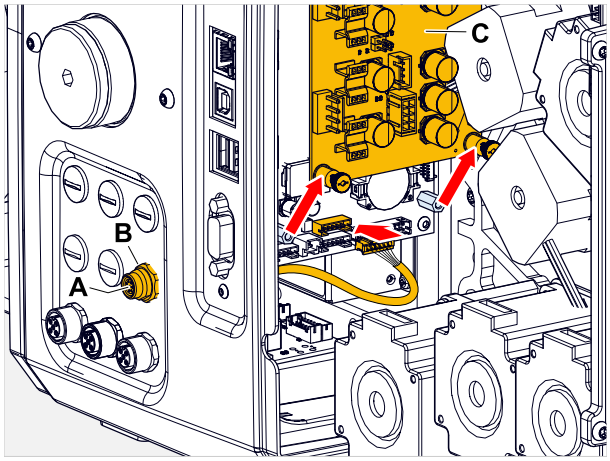
Procedure

1. Switch off the machine. Disconnect the mains cable.
2. Open the rear hood.

3. Unscrew a sealing plug (A) at a suitable point using a coin of suitable size (e.g. 5 euro cents). Remove the nut (B) on the inside of the connection panel:



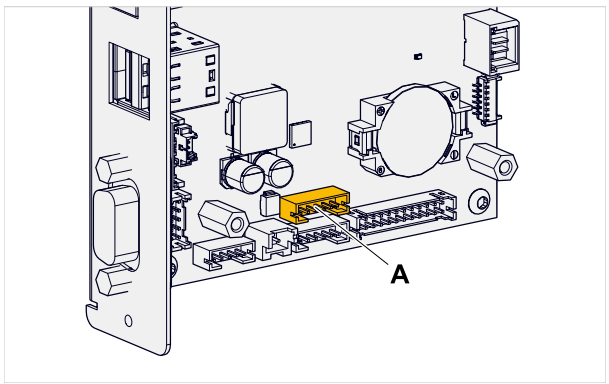
4. Insert the installation socket (A) of the internal cable through the opening from the inside and lock it with the nut (B) from the outside:



5. Loosen the 4 thumbscrews at the corners of the motor output stage board (picture above, C). Remove the motor output stage board and move it slightly to the side.

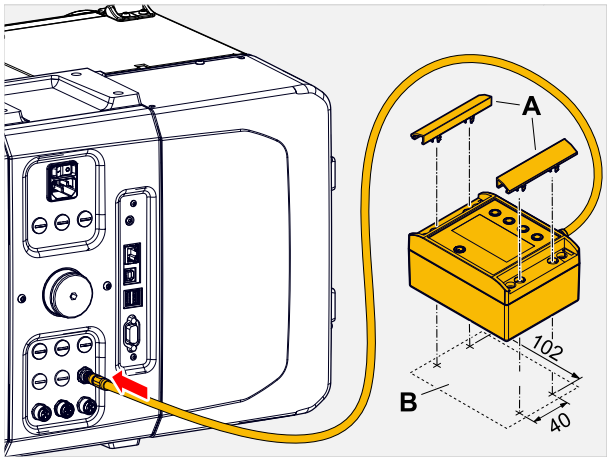
6. Connect the cable to the shown connector (A) on the CPU board:

‖ Marking on the board: “Display 2” ‖



7. Screw on the motor output stage board again.

8. Lay the cable so that it does not come into contact with moving parts.
9. Reattach the rear hood.
10. Connect the remote operation panel with the external connection cable to the connection just installed:



(Optional) Attaching the remote operation panel:

11. Remove the 2 cover plates (picture above, A).

    ‖ The cover plates are clipped in place and can be easily removed by hand. ‖

12. Drill mounting holes at a suitable location at a distance of 102 x 40 mm (picture above, B).
13. Screw on the remote operation panel and refit the cover plates.

Results

After switching on, the same display appears on the remote operation panel as on the built-in operation panel. Both operation panels can be used.

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